

A heritage of better ideas since 1899

Only the Viega Group offers a heritage of true innovation, from our humble beginning in 1899 to our current status as the global leader of plumbing, heating and pipe joining systems. Viega system solutions have surpassed the test of time for more than 115 years because our quality is superior, our customer service is individual and our products work together so installers can accomplish more. With trustworthy, total system solutions for nearly any application, Viega provides the products, the tools, the support and the quality you need to complete the job right the first time.

1899 Viega's legacy begins Viega founder Franz-Anselm Viegener designs brass beer tap. 1901

Focus on plumbing Viega begins to manufacture plumbing fittings for Germany.

1935

Vision continues to grow Viega adds more products to increase opportunities for plumbers.

1900	1910	1920	1930	1940	1950

1950

Global strategy broadens Viega expands to other countries in this decade.

Quality PEX for total solutions 2009 Viega LLC produces 655 million feet of PEX tubing in the United States since 2006.

1970

A solution for everyone Viega invests in development of complete system solutions.

Zero Lead solutions 2010 Viega finishes first in the race to offer a complete lead-free system in North America.

1989

Revolutionizing the industry Viega teaches the world a new way to install plumbing and piping systems.

2011

Resources to succeed The Viega Group offers four million square feet of production and logistics facilities worldwide.

1999

Celebrating 100 years The Viega Group introduces complete system concepts in

North America.

Outstanding solution provider 2008 Viega's North American company wins the ASPE Industry Award for the advancement of plumbing technology. 2012

One source, many materials Viega manufactures the first carbon steel press fitting for use in gas applications, Viega MegaPress.

Building the future with training 2013Viega Educational Facility hosts nearly 15,000 guests since opening.

	1960	1970	1980	1990	2000	2010	2020
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The Viega Advantage in North America



viega viega



viega

Viega Distribution Center Reno, NV



Viega Manufacturing and Distribution Center McPherson, KS



Viega North American Corporate Headquarters Wichita, KS



You can trust our products

The Viega Group's standard of excellence demands perfection in every solution we engineer. So whether you're installing a Viega ProRadiant heating system in a new home or you're specifying process piping with Viega ProPress for stainless, you can trust that a Viega system will never let you down. Innovative green technologies like the energy-saving Viega ManaBloc water distribution system reduce installation time while adding value to a project. Whatever solution you choose, if it has Viega's name on it, you can trust it.

You can trust our people

Quality assurance in Viega products is unquestioned; the same is true of our employees. Viega provides unparalleled service and support because our team isn't just the 500 employees of Viega LLC across North America; it's also the 3,000 employees of the Viega Group around the world. Your local representatives are backed by the tried-and-true global heritage of Viega with the strength and resources of a company that's been going strong for more than a century. Viega can get you the answers you need.

You can trust our processes

Viega system solutions don't just happen; they are engineered, manufactured, designed and tested over and over again. True quality means never compromising on what matters, like standards, reliability and performance and Viega products aren't perfect until they exceed all three. But Viega's dedication to excellence doesn't end with manufacturing. With four strategically located distribution centers in the United States, Viega LLC delivers to customers faster than our competition, shipping products in 24 hours or less. The Viega Supply Chain provides reliable service to keep distributors stocked and projects on schedule.

You can trust our promise

To Viega, quality is more than a statement; it's a promise. Viega's legacy of excellence began more than 115 years ago. Since then, Viega system solutions have demonstrated to the world that innovation and integrity can perform without compromise.

Viega Distribution Center Atlanta, GA

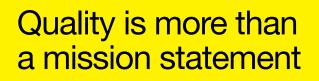


Viega Distribution Center Carlisle, PA



Viega Educational Facility Nashua, NH





Defining quality

Quality is a word many companies use to describe products or services but if you want to define quality, you have to examine the heritage behind it. Quality is a standard, a defined level of manufacturing, operation and execution based on someone's expectations. In many cases, a company manufactures to their customers' expectations; in other instances, a company operates according to their executives' expectations. But no matter how you slice it, quality is based on a set of expectations.

Viega quality

Quality is personal and our heritage of more than 115 years of excellence proves it. Viega was the first manufacturer to offer complete lead-free plumbing solutions but Zero Lead quality and efficiency in water distribution systems doesn't stop with our products. The Viega Educational Facility in Nashua, NH, has won sustainability awards and the heating and cooling system at the Viega Manufacturing and Distribution Facility in McPherson, KS, operates with zero water waste. It's not just what we sell; it's how we operate as a company from the bottom to the top.

Water quality

With the rising need for lead-free systems, quality in design and manufacturing has become more important than ever. Other manufacturers may offer low-lead fittings but only Viega offers a lead-free solution specifically designed for press applications. Viega Zero Lead systems are engineered from our own silicon-bronze alloy, a more reliable material that's not only lead-free but not even close to lead on a scientific level. Whether you're looking for time savings or for a complete system that exceeds national standards, Viega is the solution you need. Because to Viega, quality is more than a mission statement; it's who we are.

Outstanding service and support



Service you can count on

Service is a way of life for every Viega employee, from our factory-employed sales team members to the real customer service representatives waiting to answer the phones. Every Viega employee is empowered to provide total customer support.

With four strategically located distribution centers, Viega can deliver faster than our competitors. Order receipt to shipment occurs within 24 hours and with an in-stock rate of 99.9%, you can trust that Viega will always have what you need when you need it.

Viega Technical Services offers training, technical support and design services for nearly any type of project. From potable water to corrosive chemicals, from radiant cooling to internal recirculation, Viega Technical Services can train, design and support you every step of the way.

Viega LLC sales professionals spend their time in the field supporting customers. Part of that interaction includes job site visits where our sales managers provide on-the-job installation instructions to plumbing, heating and maintenance contractors. Viega retains more than 150 factory-employed sales team members across North America.

Support you can trust

Whether you need technical support, design assistance or guidance on a specific application, Viega is ready and able to answer your questions. With industry-based training, on-site consulting and other helpful options, Viega is a dedicated partner you can depend on.

Viega offers design services for nearly any project, providing you the information you need to do your jobs right. Whether your project is a small residential bathroom or a 200,000-square-foot commercial property, Viega has a team that can help.

To Viega, service means you have a partner who cares about your project as much as you do.







Viega delivers excellence



On time, every time

Viega delivers products faster than other manufacturers. With four state-of-the-art, strategically located distribution centers, the Viega LLC Supply Chain ships an order within 24 hours of receiving it, and with an in-stock rate of 99.9%, you can trust that Viega will always have what you need when you need it.

Resources of a global leader

Viega's network of North American distribution facilities totals more than one million square feet. With efficient tracking, integrated warehouse management systems and intelligent automation systems, the Viega Supply Chain is your trustworthy source for on-time, error-free shipping.

You can expect the best from Viega because that's what we deliver.

"There is no other manufacturer with a better service level. They help us live up to our commitments to provide complete and timely order fulfillment to our customers."

> - Todd Scales, Branch Manager, Industrial Division, Morrison Supply, San Antonio, TX



One source, multiple solutions

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Viega provides complete systems that work together with consistent, reliable excellence. Whether you are installing a potable water system or specifying a corrosive chemical line, Viega offers a system solution that is engineered and easy to install. In every circumstance, for nearly every application, Viega has the innovative solution you need to do your job right the first time. With proven quality, time-tested efficiency and personalized service, Viega is your solution.

Viega is the only manufacturer with press systems in multiple pipe joining materials.

Viega ProPress for copper and stainless and Viega MegaPress for black iron help reduce installation time up to 60% and are approved for use in the largest range of applications. Viega press systems offer the patented Viega Smart Connect feature, the only guaranteed pressed fitting detection method on the market, so you can trust that connections are secure.

Viega offers the most complete potable water plumbing systems in North America.

With the first press fittings for PEX, the innovative Viega ManaBloc homerun plumbing system and PEX tubing with the highest chlorine and UV protection ratings in the industry, Viega provides premium options for your next plumbing project. Made in the USA and designed to save energy, Viega PEX solutions reduce the potential for leaks and increase confidence and peace of mind.

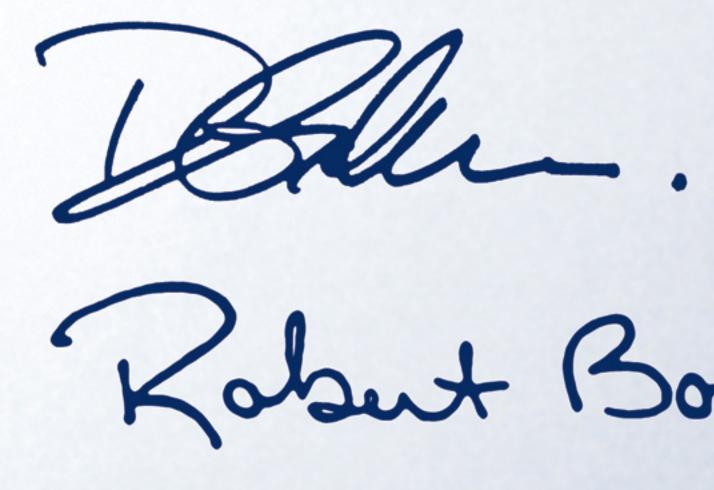
Viega heating and cooling systems are highly engineered to be user friendly.

From start to finish, Viega ProRadiant systems offer the highest-quality, most complete radiant heating solutions in the industry. With ViegaPEX Barrier tubing, manifolds, controls and innovative systems, Viega provides everything you need to specify or install radiant heating, cooling or snow melting projects. And with personalized design service and on-site field support, you can get the assistance you need to stay on schedule.





Solutions you can trust



As a privately owned company, Viega engineers solutions that are a direct reflection of the heritage we represent. After more than 115 years, Viega's dedication to true innovation isn't just a corporate motto; it's our lifeblood. Innovation is the essence of who we are and that means you can trust that we will provide solutions to benefit the industry and all who work in it.

The best, the first, the only — Viega can claim all three through the success of our vast portfolio of products worldwide. But success isn't Viega's goal — innovation is and genuine innovation requires continuous improvement and courageous creativity. With these factors, the tradition and the resources, we truly can say that the best is yet to come.

A company like Viega isn't business; it's personal. Trust us.



Viega System Solutions



Viega systems offer the versatility you want with the reliability you need, all backed by comprehensive warranties. With press fittings that provide extreme performance, PEX tubing that offers the highest chlorine and UV protection ratings on the market, and complete radiant heating systems, Viega has a solution for your next residential, commercial or industrial application.

Residential Solutions

Viega is the first manufacturer to offer a full line of Zero Lead products that meet new potable water restrictions in North America. Available in copper, 316 stainless steel, Zero Lead bronze and high-performance polymer, Viega press fittings help reduce total job costs. The Viega ManaBloc water distribution system helps end users increase energy savings and Viega ProRadiant systems are well suited to residential applications, whether new or retrofit construction. Viega press fittings can be installed in nearly any residential application, ranging from natural gas to hydronics, and Viega MegaPress is the only carbon steel press fitting system for gas applications.

Commercial Solutions

Whether you're installing a corrosive chemical line or specifying a solar system, Viega ProPress and Viega MegaPress fittings provide security, safety and durability. The first manufacturer with a built-in method to identify unpressed fittings, only genuine Viega press fittings offer the Viega Smart Connect feature. You can trust that every connection is secure immediately during pressure testing, which not only reduces callbacks but increases peace of mind. Viega also offers PEX solutions and fittings in bronze and polymer in sizes up to 2" that are suitable for commercial applications. With Viega ProRadiant systems, commercial heating and cooling is easy to install and also helps reduce energy costs.

Industrial Solutions

Eliminate lengthy shutdowns with Viega press systems. Viega ProPress and Viega MegaPress fittings can be joined under flow conditions, helping installers minimize the length of expensive downtime. From corrosive acids to oils and steam, Viega offers a solution for nearly any situation. With press fittings in high-quality 304 or 316 stainless steel and multiple sealing elements in sizes up to 4", Viega press systems can be customized to suit nearly any project. And for projects where climate control is non-negotiable, Viega ProRadiant systems are easy to install, efficient to operate and provide consistent heating or cooling without circulating contaminants or risking temperature spikes.

Shipbuilding Solutions

Viega press systems are proven to withstand harsh environments on land and at sea. Viega offers versatile, reliable press systems for marine applications in copper, stainless steel and copper-nickel. Whether the line is potable water or gray water, Viega press systems can endure through varying conditions, harsh vibrations and corrosive saltwater.

Innovative solutions for an international market

In a world of imitators, Viega stands apart as a true innovator through engineered design and unmatched quality. Only Viega offers press systems in multiple pipe joining materials, providing complete solutions for nearly any application. Trustworthy, timetested for more than 25 years and guaranteed, more than one million Viega press fittings are installed every day around the world.

Virgin Gorda, British Virgin Islands Necker Island



Paradise, Nevada, USA Mandalay Bay



Dorado, Puerto Rico Dorado Beach, the Ritz-Carlton Reserve



Miami, FL, USA Joe DiMaggio Children's Hospital



Dallas, TX, USA Parkland Memorial Hospital





Nashua, NH, USA Southern New Hampshire Medical Center



Dallas, Texas, USA Omni Dallas Hotel



Panama City, Panama Westin Playa Bonita



Aspen, CO, USA Residences at Little Nell

Add value to every project Viega installations for residences

Custom Home Venice, FL, USA The Villages in St. John's Woods, John's Island, SC, USA, is a residential community of high-performance, energy-efficient homes. With 35 new homes available, the Villages in St. John's Woods save and generate their own energy.

The Villages in St. John's Woods trust their plumbing system to Viega PEX systems. The Viega ManaBloc water distribution system allows for faster hot water delivery at the faucet, which reduces wait time and water waste. ViegaPEX tubing provides the highest rated chlorine and UV exposure protection in the industry.

Custom Home, Ocala, FL, USA, is a 30,000-square-foot structure with a beautiful design and fantastic amenities. Among the home's features are seven bathrooms and an expansive master bedroom.

This custom home's plumbing system is ViegaPEX tubing with Viega PEX Press fittings ranging in sizes from 1/2" to 11/2". The home's heating and cooling system incorporates Viega ProRadiant systems, including ViegaPEX Barrier tubing, Viega stainless manifolds and Viega ProRadiant control systems.

Family Home, Killeen, TX, USA, is a 1,900-square-foot, 21/2-bathroom home located near the Austin, TX, area.

This project's builder selected Viega PEX systems for the home's water lines, including 500 feet of ViegaPEX tubing and approximately 30 PEX Press fittings in 1/2", 3/4" and 1" sizes for the home's hot and cold water lines. Viega PEX Press fittings were used for the entire installation including the lines running into the home, to the water heater, fixtures in all of the bathrooms and in the utility room.

Custom Home, Venice, FL, USA, is a 25,000-square-foot luxury home that sits on the Gulf of Mexico on Manasota Key. The home has five metal staircases, an elevator, a commercial-size kitchen and a 20-car garage to name just a few of its extravagant features.

This custom home relies on three 36-port Viega ManaBlocs, two Viega MiniBlocs, 1/2" ViegaPEX tubing and 3/4" ViegaPEX tubing. The home's gas line is composed of 700 feet of 2" copper tube connected with Viega ProPressG fittings to feed eight fireplaces and multiple appliances.











Opportunities to grow Viega installations in light commercial

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Quaker Steak & Lube, Florence, KY, USA KER

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Quaker Steak & Lube Restaurant, Florence, KY, USA, is a motorsports-themed family restaurant that was founded in 1974. With more than 50 locations in the United States and Canada, Quaker Steak & Lube Restaurant features unique décor and award-winning food.

Quaker Steak & Lube Restaurant chose to install Viega MegaPressG fittings at their new Florence location. Viega MegaPressG for black iron pipe is the only carbon steel press fitting system for use in gas applications. Available in sizes ½" to 2", Viega MegaPress is well suited for commercial or industrial gas or water applications.

Royal Farms Convenience Store, Ocean City, MD, USA, is a 5,000-square-foot convenience store. Royal Farms has more than 125 stores throughout Maryland, Delaware, Virginia and Pennsylvania.

Royal Farms installed ViegaPEX Ultra tubing in sizes 1¹/₄", 1¹/₂" and 2" as well as Viega PEX Press fittings such as valves, couplings and tees. Maryland is one of the states that decided to ratify lead-free plumbing requirements and Viega was able to offer an entirely lead-free plumbing system for this project.

Prescott Place, Fargo, ND, USA, is a new 42-unit apartment complex featuring one-, two- and three-bedroom units and heated underground parking.

This multifamily home includes a plumbing system with ViegaPEX Ultra tubing and Viega PEX Press polymer fittings. The home's mechanical room was completed with Viega ProPress for copper on the mains, branching out to ViegaPEX Barrier tubing for the baseboard heating. Viega stiffener inserts and Viega ProPress fittings helped make the connection to the fin-tube baseboard.

Corporate Airplane Hangar, Wichita, KS, USA, is a 10,000-squarefoot private airplane hangar located at the Colonel James Jabara Airport. The hangar serves as storage for business jets belonging to a local Wichita company that manages corporate aircraft.

The hangar installation included Viega's insulated panel system, a revolutionary all-in-one radiant tubing installation method. The project also incorporated ViegaPEX Barrier tubing and four stainless manifolds, as well as Viega MegaPress for black iron pipe integrated into the hydronics system.







Performance under pressure Viega installations in office buildings

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Fraunhofer Building, Boston, MA, USA

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FRAUNHOFER

Jameson House, Vancouver, BC, Canada, is an example of a building that combines living and working in one location. Jameson House features 10 stories of office space, including shops and a restaurant, and 26 stories of apartments with underground parking.

Jameson House was designed with a Viega ProRadiant heating and cooling system, incorporating ViegaPEX Barrier tubing and Viega manifolds and controls. Due to the Viega design team's extensive knowledge of radiant systems, even when the design changed there was no downtime on the project.

Quantico Marine Base, Quantico, VA, USA, was established in 1917 and has been home to many of the nation's most innovative, intelligent and patriotic men and women. This historic facility is the place where some of the most important warfare techniques were born.

Quantico Marine Base installed the Viega ProPress system for copper in their office building, ranging in sizes from ½" to 3". The applications that Viega ProPress is being utilized in for this government office building are the chilled water systems and the potable hot and cold water systems.

Fraunhofer Building Technology Showcase, Boston, MA, USA, is a 100-year-old factory building retrofitted to include the latest, greatest Green technology. Located in the new Boston Innovation District, the Fraunhofer building demonstrates how new technologies can make offices more efficient.

The Fraunhofer Building implemented Viega ProRadiant heating and cooling systems throughout 8,000 square feet. They installed 18,000 feet of ½" ViegaPEX Barrier tubing, 10 Viega manifolds and Viega manifold cabinets as well as six Viega enhanced mixing stations.

The Pioneer-Endicott Buildings, St. Paul, MN, USA, are two 19thcentury buildings that were renovated to incorporate residential and commercial real estate space. The Pioneer Building was constructed in 1889; the Endicott Building dates back to 1891.

The Pioneer-Endicott Buildings installed Viega PEX systems for domestic water and Viega ProPress systems for hydronics. Viega PEX systems, which include three types of ViegaPEX tubing and Viega PEX Press fittings, and Viega ProPress systems are well suited for hybrid applications where metals and plastics can be used together.







Perfection makes a difference Viega installations in hotels

Stowe Mountain Lodge Stowe, Vermont, USA

CityCenter, Las Vegas, NV, USA, redefines the Las Vegas skyline with a 76-acre resort complex that includes three award-winning, highrise residential condominiums. With world-class dining, sophisticated gaming and mesmerizing nightlife, CityCenter offers beautiful landscaping and spectacular architecture.

More than one million Viega ProPress fittings were installed at CityCenter for the project's potable water, chilled water and heating systems. Viega ProPress for stainless steel was also installed in R/O water, swimming pool and landscaping feeds.

Hotel Riu Palace, Paradise Island, Bahamas, is a luxury hotel located on a three-mile stretch of white-sand beach, offering 13 floors, nearly 380 suites and a penthouse.

The Hotel Riu Palace features nearly 30,000 feet of ViegaPEX tubing, 450 Viega MiniBlocs and 9,500 feet of copper tubing with Viega ProPress fittings for the hotel's hot and cold potable water and chilled water systems. Viega MiniBloc allows independent control of the individual water supply for each plumbing fixture in the room.

Sheraton Hotel, New York City, NY, USA, has defined hospitality and travel experience for 50 years. With nearly 2,000 luxurious accommodations, the Sheraton New York Hotel offers 59,000 square feet of meeting space.

Viega ProPress was installed for the new piping for the hotel mains and branches for its potable water lines, ranging from sizes $\frac{1}{2}$ " to 2". Viega ProPress is flameless, allowing installers in New York to be free of heavy welding tanks that must be moved during a project's off hours.

Stowe Mountain Lodge, Stowe, VT, USA, a 139-room luxury condo and hotel, is located at the base of Mount Mansfield, the highest mountain in Vermont with a summit that peaks at nearly 4,400 feet above sea level.

Viega ProPress copper manifolds were installed throughout the Stowe Mountain Lodge, along with ViegaPEX tubing for its domestic water system. Viega's unique hybrid solutions make pressing connections between copper and PEX easy and secure.









Clean, safe connections Viega installations in medical facilities



Mercy Health-West Hospital, Cincinnati, OH, USA, is a new 250-bed hospital with advanced technology for patient care and comfort, all private rooms and expanded medical capabilities.

Viega ProPress systems are featured throughout Mercy Health-West Hospital. Viega ProPress for copper in sizes 1/2" to 2" serves softened water, chilled water and hot water return applications. Viega ProPress for stainless in sizes 21/2" to 4" was installed for the hospital's potable water systems.

University Hospitals Ahuja Medical Center, Beachwood, OH, USA, encompasses 370,000 square feet and provides the highest-quality patient and family-centered care available in Ohio. The eco-friendly UH Ahuja Medical Center already has 144 beds but it plans to expand to offer 600 beds throughout three phases.

UH Ahuja Medical Center installed Viega ProPress for copper in sizes 1/2" to 1" and ViegaPEX Barrier tubing for snow melting systems in the hospital sidewalks, walkways and the helipad.

The Max Planck Florida Institute, Jupiter, FL, USA, is the first institute the German-based Max Planck Society has established in the United States. This high-end medical research facility focuses on brain function and neural circuits.

The Max Planck Florida Institute trusted Viega ProPress in 19 separate systems for their research lab. Those systems include the air conditioner condensate lines, lab air ventilation, gas ventilation, vacuum lines, temperate water returns and hot water recirculation among others.

The Gates Vascular Institute in Buffalo, NY, USA, features four floors that are dedicated to the surgical and interventional management of cardiac, vascular and neurological conditions. It also houses a 16-bed intensive care unit and 62-bed short-stay suite.

The Gates Vascular Institute selected Viega MegaPress for the heating and chilled water systems. The Viega MegaPress system for black iron pipe is the first carbon steel press pipe fitting for both water and gas applications. Available in sizes 1/2" to 2", Viega MegaPress can be installed with Schedule 5 to Schedule 40 black iron pipe.











Reliability you can count on Viega installations in government buildings



The Pentagon, Arlington, VA, USA, is one of the most recognizable buildings in the world. Inseparably linked with the United States military since its construction during World War II, the Pentagon is the headquarters of the United States Department of Defense.

The Pentagon selected Viega ProPress for copper in their renovation project, specifically Phase One of Wedge 4. Wedge 4 is part of the phased design/build renovation of four million square feet of space in the Pentagon. The renovation project was completed in December 2011, three years ahead of schedule.

McGuire Air Force Base, NJ, USA, officially called Joint Base McGuire-Dix-Lakehurst, was originally built in 1941 and occupies 42,000 acres southeast of Trenton, NJ, with nearly 4,000 facilities and more than 44,000 people who live and work on the base.

McGuire Air Force Base chose to install a 1/2" Viega mat for radiant heating and cooling in a new 70,000-square-foot airplane hangar. The 85 Viega mats were installed under 12 inches of 650-Flex concrete. The Viega mats were connected to 29 Viega manifolds using Viega press connections.

Harry S. Truman National Historic Site, Independence, MO, USA, is composed of a number of homes that belonged to the 33rd President of the United States and his family, including the Truman Home, the Truman Farm and the Noland Home.

The National Park Service installed a Viega fire protection system in both the Truman Home as well as Truman's aunt's home across the street, where the future president would spend his weekends. Viega ProPress fittings for fire protection systems provided a high-quality solution without risking damage to these historic buildings.

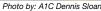
Amazonia, Smithsonian National Zoological Park, Washington, D.C., USA, is a 163-acre zoo located in Rock Creek National Park three miles from the United States National Mall. Amazonia, the largest and most complex exhibit ever built at the National Zoo, is a 15,000-squarefoot rainforest habitat that includes a tropical river.

The Amazonia Exhibit elected to install a fire protection system utilizing Viega ProPress for copper in sizes 11/4" and 4". A fire protection system with Viega ProPress allows installers to make secure connections in less than seven seconds, wet or dry.



















Versatility for any project Viega installations in schools / stadiums

DER FIELD

OF THE ADDED SERVICES

Soldier Field Stadium Chicago, IL, USA

DEDICA

University of New Hampshire, Durham, NH, USA, is a research university that offers undergraduate and graduate studies. Founded in 1866, the University of New Hampshire has a total student enrollment of nearly 15,000.

The University of New Hampshire installed Viega ProPress for copper and Viega MegaPress for black iron pipe systems on their campus. Viega ProPress was installed for the domestic water systems and Viega MegaPress was installed for the hydronic systems. Only Viega offers press pipe joining solutions in multiple materials.

SLAC National Accelerator, Stanford University, Menlo Park, CA, USA, is the longest linear accelerator in the world. SLAC is a multipurpose laboratory for astrophysics, photon science, accelerator and particle physics research.

SLAC National Accelerator chose to install Viega ProPress systems for cooling water, vacuum lines and compressed air applications. They also installed Viega ProPress for their fire protection systems. Conventional soldering runs the risk of contaminating the accelerator, which is why Viega ProPress systems were ideal for the project.

Lucas Oil Stadium, Indianapolis, IN, USA, is a seven-story venue that can seat up to 70,000. With 1.8 million square feet, Lucas Oil Stadium is the home of Super Bowl champions Indianapolis Colts but also features basketball, conventions and concerts.

Lucas Oil Stadium installed Viega ProPress systems in sizes 1/2" to 4" for potable water and natural gas. The installation also included Viega ProRadiant systems for snow melting in the stadium's loading docks. The engineered design of Viega system solutions allows all Viega products to work together to accomplish more.

Soldier Field Stadium, Chicago, IL, USA, is the home of the Chicago Bears. Opened in 1924 as the Grand Part Municipal Stadium, it was renamed Soldier Field in memory of American soldiers who had died in past wars.

For the stadium's extensive renovation, Soldier Field installed 27,000 linear feet of 1/2" to 4" pipe connected with Viega ProPress fittings. The installation had to be completed in 20 months and Viega ProPress systems allowed the 25 pipefitters to finish the project on time and within budget.









Security in extremes Viega installations in industrial applications

ksonville, FL

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Sutter Home Winery, Inc., St. Helena, CA, USA, is the fourth-largest privately held winery in the United States, producing approximately 18 million cases of wine every year.

Sutter Home Winery trusted Viega ProPress for 304 stainless steel in the upgrade of their bottling line, a 2" nitrogen line that runs from the bulk nitrogen system to Sutter Home's four bottling lines. Along with the Viega ProPress for stainless steel fittings and pipe, Sutter Home also installed a Viega stainless transition fitting to adapt the existing line to the new press line.

JEA (Jacksonville Electric Authority), Jacksonville, FL, USA, serves an estimated 420,000 electric, 305,000 water and 230,000 sewer customers in Northeast Florida. JEA is a not-for-profit, community-owned utility company.

JEA installed more than 5,000 feet of 1" to 4" Viega ProPress for stainless in their potable water applications at one of their power plants. Because Viega ProPress systems are easy and fast to connect, installers can save time and labor and still provide a professional-looking system.

Kennecott Utah Copper, Bingham Canyon, UT, USA, is part of the Rio Tinto group and one of the largest copper mining operations in the world. The Rio Tinto group provided the metals used in creating the 2012 Olympic medals.

The Kennecott Utah Copper Mine chose Viega ProPress systems for domestic water lines, replacing threaded fittings that were leaking. They also installed Viega ProPress for stainless with FKM sealing elements in the pumping systems for a sulfuric acid tank and the oil fill and drain piping for 32 cooling tower fan gearboxes.

Ken's Foods, Inc., in Marlborough, MA, is a retail grocery producer of salad dressings, sauces and marinades. The company makes more than 400 varieties under the Ken's Steak House name and other brands, including Sweet Baby Ray's award-winning barbecue sauce.

Ken's Foods installed more than 1,200 feet of copper tubing with Viega ProPress fittings from $\frac{1}{2}$ " to 2" for non-potable hot water and more than 3,500 feet of Viega 304 and 316 stainless pipe and fittings in sizes $\frac{3}{4}$ " to 3" for non-potable water, sanitizing solution, acid solution and compressed air.









The term Viega does not apply to a specific company within the various separate and distinct companies comprising the Viega group of companies. The term Viega as used in this publication refers to the Viega brand itself or generally to the Viega group of companies. References to activities in North America specifically refer to activities of Viega LLC.

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